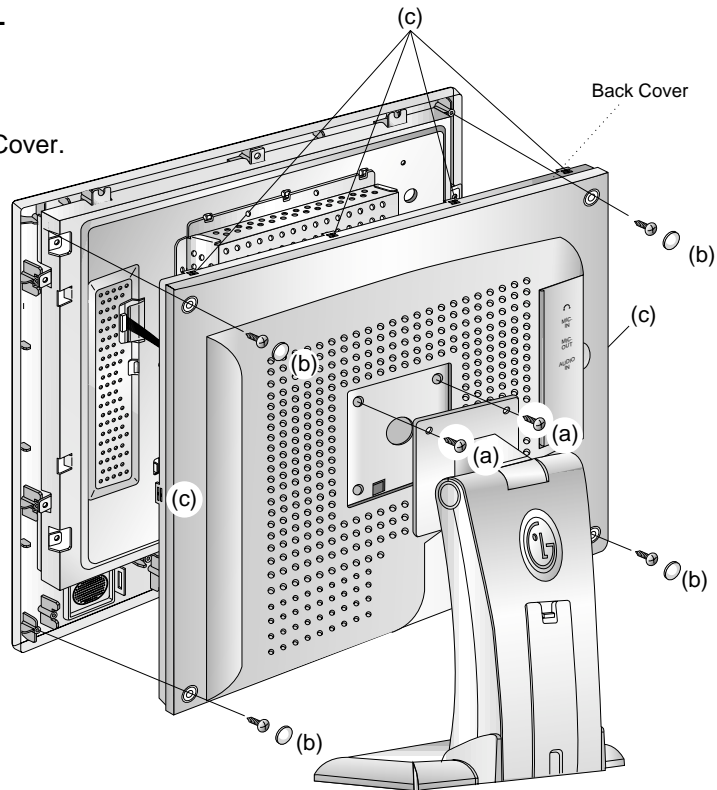


## DISASSEMBLY

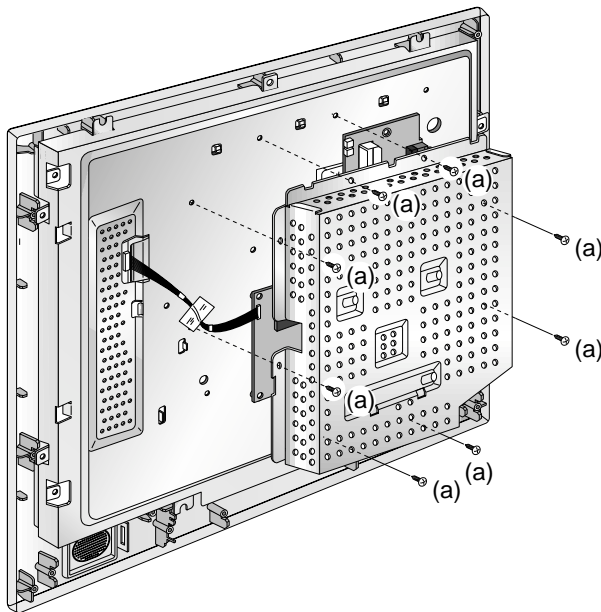
### 1. TILT/SWIVEL & BACK COVER REMOVAL

- (1) Remove two screws (a).
- (2) Remove the Tilt/swivel.
- (3) Remove four sheets.
- (3) Remove four screws (b) from the Back Cover.
- (4) Release six latches (c).
- (5) Remove the Back Cover.



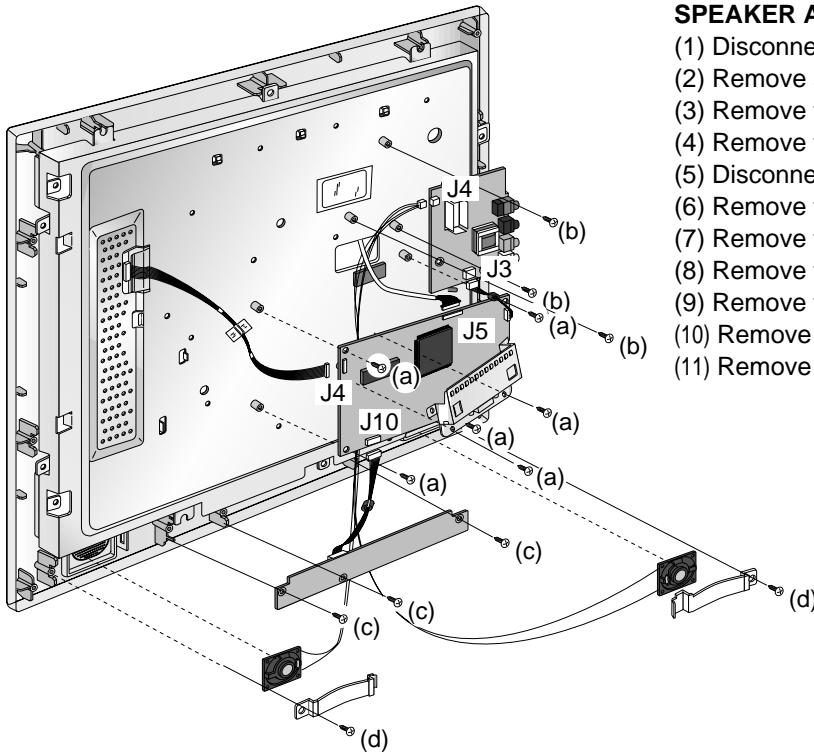
### 2. REAR METAL ASS'Y REMOVAL

- (1) Remove eight screws (a).
- (2) Remove the Rear Metal Ass'y.



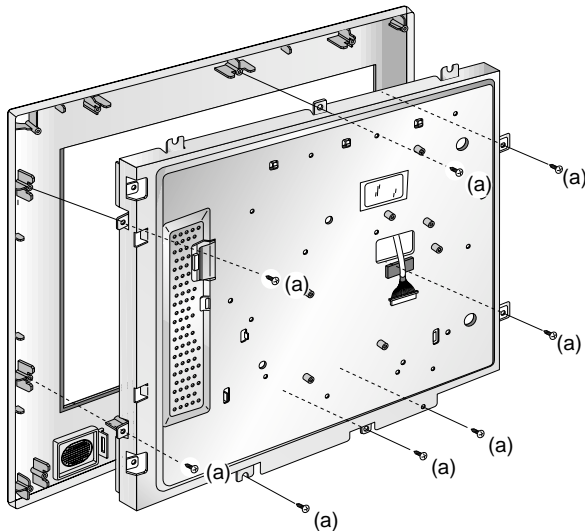
### 3. MAIN PCB ASS'Y & CONTROL PCB , SOUND ASS'Y, SPEAKER ASS'Y REMOVAL

- (1) Disconnect J4,J5 and J10 from the Main PCB Ass'y.
- (2) Remove six screws (a).
- (3) Remove the Main PCB Ass'y.
- (4) Remove three screws (b).
- (5) Disconnect J4 and J3 from the Sound Ass'y
- (6) Remove the Sound Ass'y.
- (7) Remove three screws (c).
- (8) Remove the Control PCB Ass'y.
- (9) Remove two screws (d).
- (10) Remove two Metal Fix.
- (11) Remove the Speaker Ass'y



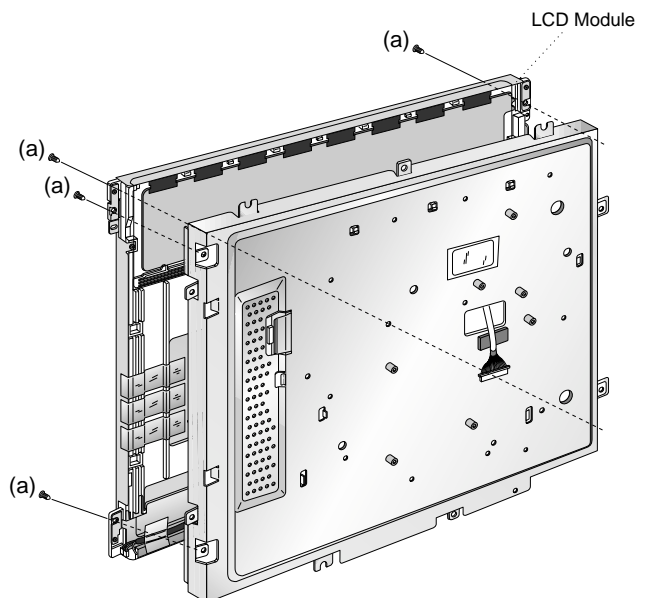
### 4. MAIN FRAME REMOVAL

- (1) Remove eight screws (a).
- (2) Remove the Main Frame.



### 5. LCD MODULE REMOVAL

- (1) Remove four screws (a).
- (2) Separate the LCD Module from the Main Frame.



## 6. INVERTER ASS'Y REMOVAL

- (1) Disconnect CN2
- (2) Remove two latch (a).
- (3) Remove the Inverter Ass'y.

